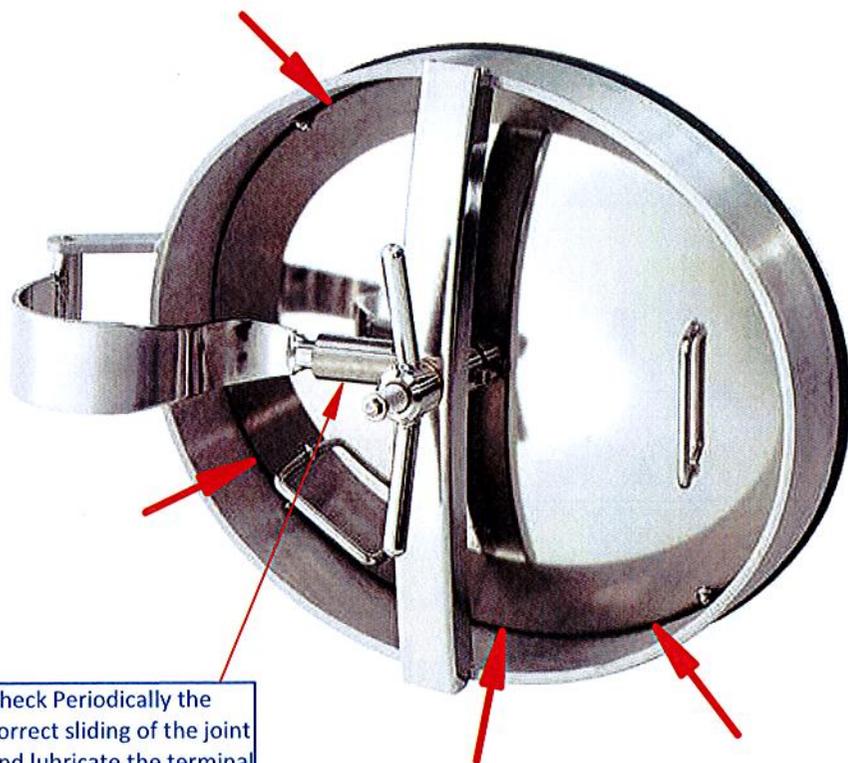




ZORZINI s.p.a.

After welding-control and assembling

6 The lid must be centered in the frame and well positioned on the pins



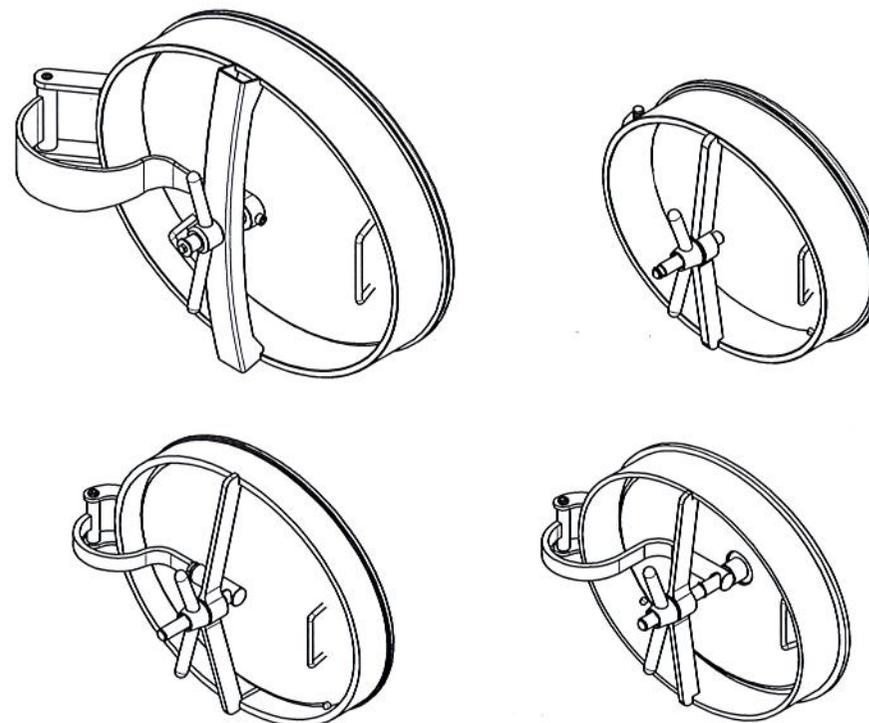
Check Periodically the correct sliding of the joint and lubricate the terminal running inside.

For the complete instructions manual please refer to Zorzini Spa website : www.zorzinipa.com



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Addendum to the general instructions manual Zorzini oval manwaydoors type 200-200LZD-200P-630



WELDING SYSTEM

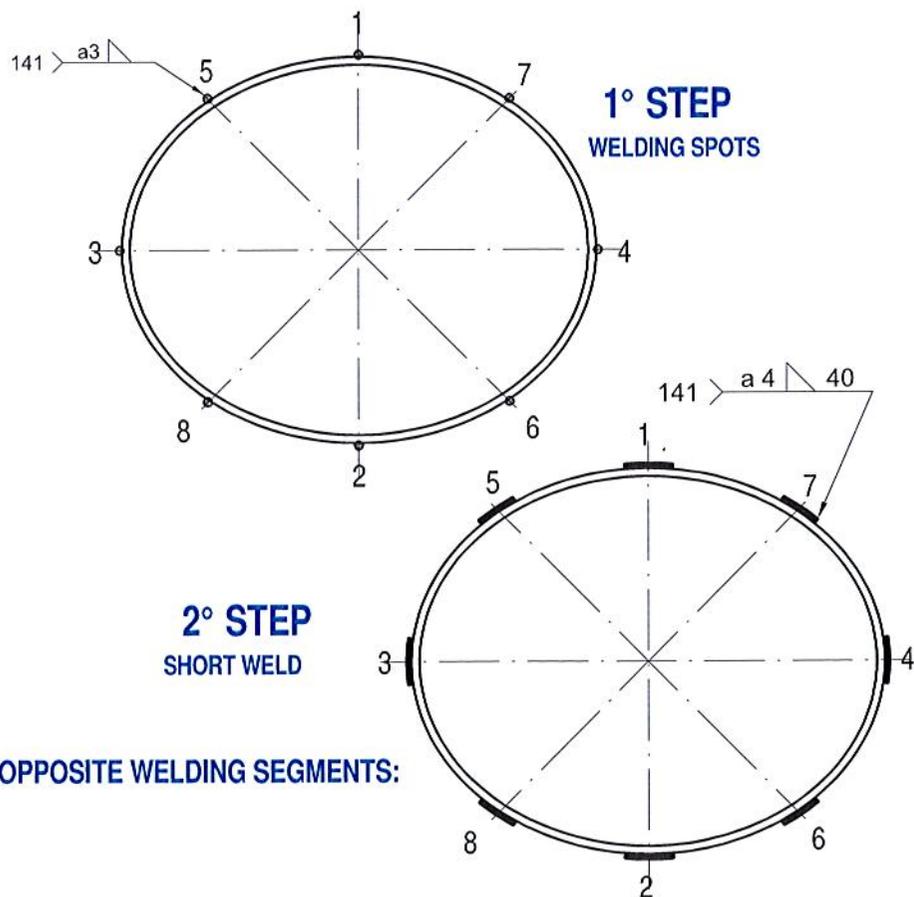
1 Zorzini Spa checks the correct coupling of lid and frame of each single product before the shipment.

Therefore eventual deformation of the frame occurred after the installation and the resulting problems will not be object of the guarantee.

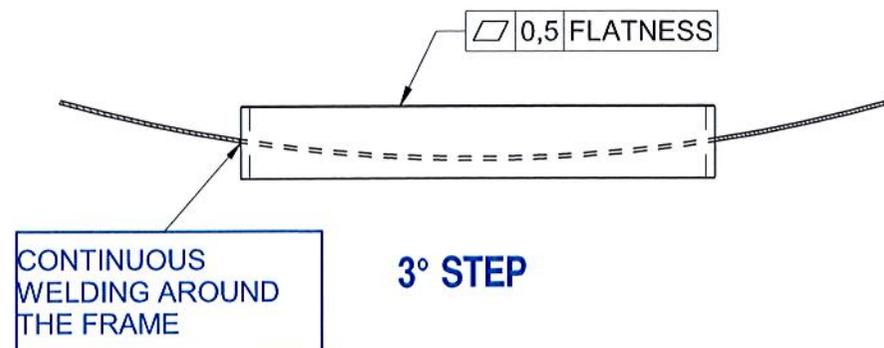
2 Fix the frame to the tank through welding spots as in the picture, and move to the continuous welding along the perimeter just after that.

3 In order to avoid the overheating and the consequent deformation of the frame, we suggest to weld with the TIG method (UNI ISO 287-1)

FIXING WELDING SPOTS:



4 After welding please check the flatness.



5 The identification codes on the frame, the arm and on the lid must be identical.

